

## NOMENCLATURE

(In order to use a common nomenclature some definitions and equations have been reformulated from their original versions. Care has been taken to ensure that equations remain correct)

$A$	Parameter modifying homogeneous void fraction (-)
$A_1$	Constant in Friedel correlation (-)
$A_2$	Constant in Friedel correlation (-)
$a$	Constant in friction factor equation (-)
$a$	Distance from dividing streamline to side arm (m)
$B$	Constant in Chisholm equation (-)
$B$	Dimensionless displacement thickness (-)
$b$	Power in friction factor equation (-)
$C$	Diameter correction factor (-)
$C$	Constant in Chisholm equation (-)
$C_c$	Contraction coefficient (-)
$C_G$	Constant in friction factor expression for gas (-)
$C_L$	Constant in friction factor expression for liquid (-)
$C_o$	Constant in drift flux model (-)
$C_1$	Constant in Equation (4.8) (-)
$C_1$	Constant in Equation (4.30) (-)
$C_2$	Constant in Equation (4.8) (-)
$C_2$	Constant in Equation (4.30) (-)
$C_3$	Constant in Equation (4.33) (-)
$C_4$	Constant in Equation (4.33) (-)
$C_5$	Constant in equation for $C_4$ (-)
$C_6$	Constant in equation for $C_4$ (-)
$c$	Drop concentration ( $\text{kg}/\text{m}^3$ )
$c_D$	Drag coefficient (-)
$c_d$	Concentration in drops ( $\text{kg}/\text{m}^3$ )
$c_F$	Concentration in film ( $\text{kg}/\text{m}^3$ )
$D$	Dissipation ( $\text{N}/\text{m}^2$ )

$D_{32}$	Sauter mean diameter (m)
$D_b$	Bubble diameter (m)
$D_d$	Drop diameter (m)
$D_g$	Hydraulic diameter for gas part of the flow in stratified flow (m)
$D_i$	Inner diameter of annulus (m)
$D_l$	Hydraulic diameter for liquid part of the flow in stratified flow (m)
$D_o$	Outer diameter of annulus (m)
$D_t$	Pipe diameter (m)
$E$	Energy dissipation per unit mass ( $\text{m}^2/\text{s}^3$ )
$E_1$	Constant in Premoli <i>et al.</i> correlation, defined by Equation (2.45) (-)
$E_2$	Constant in Premoli <i>et al.</i> correlation, defined by Equation (2.46) (-)
$E_f$	Entrained fraction (-)
$E_b$	Rate of entrainment into boundary layer (
$E_o$	Initial fraction of liquid entrained (-)
$E_{vD}$	Rate of evaporation from the drops ( $\text{kg}/\text{m}^2\text{s}$ )
$E_{vF}$	Rate of evaporation from the film ( $\text{kg}/\text{m}^2\text{s}$ )
$e$	Wall roughness (m)
$e$	Eccentricity of annular geometry (-)
$e$	Parameter used by Pols <i>et al.</i>
$F$	Force (N)
$F$	Function in Equation (5.6) defined by one from Equations (5.7) to (5.11)
$F_D$	Drag force on drops
$F_d$	Fraction depositing by diffusion (-)
$f$	Frequency (1/s)
$f$	Friction factor (-)
$f$	Parameter used by Pols <i>et al.</i>
$f_c$	Nett centripetal force ( $\text{m}/\text{s}^2$ )
$f_{con}$	Friction factor for contraction specified by Equation (9.46)
$f_{enl}$	Friction factor for enlargement specified by Equation (9.46)
$f_s$	Friction factor for smooth wall (-)
$f_s$	Slug frequency (1/s)
$G'$	Fraction of gas taken off (-)
$g$	Gravitational acceleration ( $\text{m}/\text{s}^2$ )
$j$	Constant in Premoli <i>et al.</i> correlation, defined by Equation (2.44) (-)
$K$	Empirical correction factor for effect of diameter ratio in T-junctions (-)
$K$	Constant (-)
$K$	Discharge coefficient (-)
$K_{12}$	Momentum correction factor for run of T-junction (-)
$k$	Number of velocity heads lost (-)
$k$	Mass transfer coefficient for deposition (m/s)
$k$	Damping coefficient in theory of Shoham <i>et al.</i> (1/s)
$k_{12}$	Loss coefficient for flow along main pipe (-)
$k_{13}$	Loss coefficient for flow into side arm (-)
$L$	Pipe length (m)
$L$	Length of slug unit (m)
$L_1$	Parameter defined by Equation (2.58)
$L_2$	Parameter defined by Equation (2.58)
$L_B$	Length of Taylor bubble (m)
$L_s$	Length of liquid slug (m)
$L'$	Fraction of liquid taken off (-)
$M$	Mass (kg)

$\dot{M}$	Mass flow rate (kg/s)
$\dot{m}$	Mass flux (kg/m <sup>2</sup> s)
$N$	Parameter in Rosin Rammler equation, Equation (6.63)
$N$	Power law exponent (-)
$P$	Periphery (m)
$p$	Pressure (N/m <sup>2</sup> )
$Q_{ge}$	Volumetric rate of gas entrainment
$\dot{q}$	Heat flux (W/m <sup>2</sup> )
$R$	Pipe or local radius in Venturi (m)
$R_A$	Rate of entrainment (kg/m <sup>2</sup> s)
$R_D$	Rate of deposition (kg/m <sup>2</sup> s)
$R_c$	Radius of curvature of a bend (m)
$r$	Radial coordinate (m)
$r_o$	Radius of arc as used by Shoham <i>et al.</i> (m)
$S$	Cross sectional area (m <sup>2</sup> )
$S_R$	Area ratio (-)
$s$	Sheltering coefficient (-)
$T$	Dimensionless group (-)
$t$	Time (s)
$U_R$	Slip ratio (-)
$u$	Velocity (m/s)
$u_{Di}$	Velocity of drops from <i>i</i> th group (m/s)
$u_{gs}$	Gas superficial velocity or volume flux (m/s)
$u_{ls}$	Liquid superficial velocity or volume flux (m/s)
$u_m$	Mixture velocity (m/s)
$u_i^*$	Dimensionless velocity defined by equation (4.29) (-)
$u_g^*$	Dimensionless velocity defined by equation (4.29) (-)
$u_\tau$	Shear velocity (m/s)
$u_\beta$	Wake velocity (m/s)
$u'$	Axial turbulence intensity (m/s)
$V$	Velocity (m/s)
$V$	Volume (m <sup>3</sup> )
$V_T$	Dimensionless shear velocity (-)
$\dot{V}_i$	Volumetric flow rate of <i>i</i> th phase
$v_{gd}$	Drift velocity (m/s)
$v'$	Radial turbulence intensity (m/s)
$W$	Parameter in Equation (3.1) (-)
$w'$	Circumferential turbulence intensity (m/s)
$\bar{X}$	Parameter in Rosin Rammler equation, Equation (6.63)
$X^2$	Lockhart-Martinelli parameter (-)
$x_g$	Quality (-)
$y$	Distance from the wall (m)
$y$	Parameter defined after Equation (2.58)
$y$	Group defined after Equation (6.67)
$z$	Vertical or axial distance (m)
$z_m$	Mixing length (m)
Bo	Bond Number ( $D_i^2 g(\rho_l - \rho_g)/\sigma$ ) (-)
Bo <sub>s</sub>	Bond number for aeration of slug ( $D_i^2 g \rho_l^2 / (\rho_l - \rho_g) \sigma$ ) (-)
Fr	Froude number for bends defined by Equation (9.6)
Fr	Froude number for bends defined by Equation (9.14)

$Fr_F$	Froude number used by Friedel and defined in Equation (2.78) (-)
$Fr_g$	Gas Froude number used by Zapke and Kruger and defined as $u_g^{*2}$ (-)
$Fr_l$	Liquid Froude number used by Zapke and Kruger and defined as $u_l^{*2}$ (-)
$Fr$	Froude Number used in the Taitel/Dukler flow pattern transition model and defined in Equation (3.2, 7.17) (-)
$Fr_{gGF}$	Froude Number used by Grolman and Fortuiun ( $u_{gs}^2/(1-\varepsilon_l)^2 g D_t$ ) (-)
$Fr_\theta$	Froude number for flow around a bend defined by Gardner and Neller ( $u_m^2/gR_b \sin\theta$ ) (-)
$Fr_{l13}$	Froude number for phase split at a junction from Hart <i>et al.</i> and defined in Equation (10.29) (-)
$Ku_g$	Kutatdeladze number for gas ( $u_{gs} \sqrt{\rho_g/(\rho_l g \sigma)}$ ) <sup>0.25</sup>
$Ku_l$	Kutatdeladze number for liquid ( $u_{ls} \sqrt{\rho_l/(\rho_l g \sigma)}$ ) <sup>0.25</sup>
$N_v$	Dimensionless viscosity defined by Equation (6.46) (-)
$Oh$	Ohnesorge number ( $\eta_l/\sqrt{[\rho_l \sigma D_t]}$ ) (-)
$Re_D$	Reynolds number for drop drag ( $\rho_g u_{gs} u_D  D_t/\eta_g$ ) (-)
$Re_e$	Reynolds number based on roughness height (-)
$Re_g$	Reynolds number for gas ( $\rho_g u_{gs} D_t/\eta_g$ ) (-)
$Re_l$	Reynolds number for liquid ( $\rho_l u_{ls} D_t/\eta_l$ ) (-)
$Re_{lF}$	Reynolds number for liquid film in annular flow ( $\dot{m}_{lF} D_t/\eta_l$ ) (-)
$Re_{\Delta lF}$	Reynolds number for excess liquid film in annular flow ( $[\dot{m}_{lF} - \dot{m}_{lFC}] D_t/\eta_l$ ) (-)
$Re_m$	Mixture Reynolds number used by Beattie and Suguwara ( $\rho_g u_{gs} + \rho_l u_{ls}) D_t/3\eta_l$ ) (-)
$Re_P$	Reynolds number used by Primoli <i>et al.</i> ( $\dot{m} D_t/\eta_l$ ) (-)
$Re_s$	Reynolds number for slug in horizontal flow ( $\rho_l u_m D_t/\eta_l$ ) (-)
$Re_{TPH}$	Reynolds number used in the homogeneous model ( $\dot{m} D_t/\eta_{TPH}$ ) (-)
$Re_w$	Reynolds number for wavy analysis used by Pols <i>et al.</i> ( $\rho_g U \delta_b/\eta_l$ ) (-)
$Re^*$	Reynolds number based on displacement thickness (-)
$St$	Strouhal number ( $f D_t/u_{ls}$ ) (-)
$St_g$	Strouhal number for horizontal slug flow ( $f_s D_t/u_{gs}$ ) (-)
$We$	Weber Number ( $\rho_g u_{gs}^2 D_t/\sigma$ ) (-)
$We_{crit}$	Critical Weber Number (-)
$We_F$	Weber Number used by Friedel ( $\dot{m}^2 D_t / \rho_{TPH} \sigma$ ) (-)
$We_{ls}$	Weber Number ( $\rho_l u_{ls}^2 D_t/\sigma$ ) (-)
$We_m$	Weber Number used by Tatterson <i>et al.</i> ( $\rho_g u_g^{*2} \delta/\sigma$ ) (-)
$We_{\lambda T}$	Weber Number based on Taylor lengthscale ( $\rho_g u_{gs}^2 \lambda_T/\sigma$ ) (-)
$We_{\Delta lF}$	Weber number for excess liquid film in annular flow ( $[\dot{m}_{lF} - \dot{m}_{lFC}]^2 D_t / \rho_l \sigma$ ) (-)
$dp/dz$	Pressure gradient (N/m <sup>3</sup> )

### Symbols

$\delta z$	Length of element (m)
$\Delta h_v$	latent heat of evaporation (J/kg)
$\Delta p$	Pressure difference (Pa)
$\Delta t$	time interval (s)
$\Delta \rho$	difference in density (kg/m <sup>3</sup> )
$\Gamma$	Pressure gradient ratio used by Muller-Steinhagen defined in equation (4.53) Parameter in equation for Taylor bubble velocity (-)

	Volumetric film flow rate per unit perimeter (m <sup>2</sup> /s)
$\Gamma^{-2}$	Ratio of pressure differences $\Delta p_{lo}/\Delta p_{go}$
$\alpha$	Acceleration correction factor in vertical slug flow (-)
$\beta$	Bubble fraction in slug flow (-)
$\beta$	Inclination from horizontal (deg)
$\beta_k$	Velocity profile correction factors (-)
	Correlation coefficient (-)
$\delta$	Film thickness (m)
$\delta$	Thickness of boundary layer (m)
$\delta^*$	Displacement thickness (m)
$\varepsilon$	Wall roughness (m)
$\varepsilon_B$	Void fraction on Taylor bubble part of vertical slug flow (-)
$\varepsilon_g$	Void fraction (-)
$\varepsilon'_g$	Void fraction used in accelerational part of pressure drop equation (-)
$\varepsilon_l$	Liquid holdup – (1 - Void fraction) (-)
$\Phi$	Dimensionless heat flux (-)
$\phi^2$	two-phase multiplier (-)
$\phi$	Angular position (°)
$\Gamma$	Film flow rate per unit perimeter (kg/ms)
$\Gamma_{con}$	Dimensionless base pressure coefficient for contraction specified by Equation (9.45)
$\Gamma_{ent}$	Dimensionless base pressure coefficient for enlargement specified by Equation (9.36)
$\gamma$	Rate of momentum transport (kgm/s <sup>2</sup> )
$\eta$	Dynamic viscosity (kg/ms)
$\eta_d$	Efficiency of drop deposition at a bend (-)
$\kappa$	von Karman constant (-)
$\kappa_T$	Ratio of kinetic energies (-)
$\Lambda$	Ratio of boundary layer to displacement thicknesses (-)
$\lambda$	Liquid volume fraction (-)
$\lambda$	Baker property correction factor $\left( \frac{\rho_g}{\rho_{air}} \frac{\rho_l}{\rho_{water}} \right)^{0.5}$
$\sigma$	Surface tension (kg/s <sup>2</sup> or N/m)
$\rho$	Density (kg/m <sup>3</sup> )
$\rho_{eff}$	Effective density defined by Equation (9.33) (kg/m <sup>3</sup> )
$\Theta$	Fraction of wall wetted (-)
$\Theta_0$	Fraction of wall wetted for idealised stratified flow with horizontal interface (-)
$\theta$	Angle subtended by chord bounding segment at centre(-)
$\theta$	Momentum thickness (m)
$\theta$	Angle of convergence (°)
$\theta$	Angle subtended at centre of pipe by liquid layer (°)
$\tau$	Shear stress (N/m <sup>2</sup> )
$\tau_c$	Characteristic shear stress (N/m <sup>2</sup> )
$\Lambda$	Baroczy parameter defined by equation (4.49) (-)
$\psi$	Baker property correction factor $\frac{\sigma_{water}}{\sigma} \left( \frac{\eta_l}{\eta_{water}} \left[ \frac{\rho_{water}}{\rho_l} \right]^2 \right)^{0.5}$

**Subscripts**

1	Upstream
1	Inlet pipe of dividing junction
2	Downstream
2	Run pipe of dividing junction
3	Side arm
<i>B</i>	Bubble
<i>B</i>	Taylor bubble
<i>B</i>	Bouyancy
<i>c</i>	Critical
<i>c</i>	cap
<i>crit</i>	Critical
<i>DF</i>	Difference drops/film
<i>d</i>	Drift
<i>E</i>	Energy
<i>F</i>	Film
<i>FD</i>	Difference film/drops
<i>f</i>	Frictional
<i>g</i>	Gas
<i>go</i>	All fluids flowing as gas
<i>H,hom</i>	Homogeneous
<i>I</i>	Irreversible
<i>i</i>	Interfacial
<i>i</i>	ith phase
<i>l</i>	Liquid
<i>lE</i>	Liquid entrained
<i>lF</i>	Liquid in film
<i>lFC</i>	Liquid in film at start of entrainment
<i>lo</i>	All fluids flowing as liquid
<i>M</i>	Momentum
MAX	Maximum
<i>MP</i>	Multiphase
<i>m</i>	Mean
<i>o</i>	Initial
<i>p</i>	Plug
<i>R</i>	Reversible
<i>r</i>	Relative
<i>S</i>	Slug
<i>SP</i>	Single phase
<i>s</i>	Superficial
<i>s</i>	Low void fraction zone
<i>seg</i>	Segment
<i>T</i>	Turbulence
<i>TP</i>	Two-phase
<i>TB</i>	Taylor bubble
<i>t</i>	Total
<i>th</i>	Throat of constriction
<i>tt</i>	Turbulent-turbulent
<i>tv</i>	Turbulent-laminar
<i>VM</i>	Volume median

<i>v</i>	Vapour
<i>vt</i>	Laminar-turbulent
<i>vv</i>	Laminar-laminar
<i>w</i>	Wall
<i>w</i>	Slug wake zone
<i>z</i>	Axial