

- air compressor intercooler, 56
- air distribution, 22, 27
- air flow
  - inadequate, 128
- air mass velocity
  - optimum, 83
- air-cooled steam condensers, 30, 104
- airside heat transfer coefficient controlling,
  - 30, 48, 78, 81–83, 137
- alternative finning, 138
- ambient temperature, 8–10, 21, 42, 44, 48,
  - 49, 78, 117, 119, 121, 122, 126, 128, 129, 131, 133, 134, 136
- API 661, 17, 21, 23, 24, 33, 41, 75, 76, 86,
  - 109, 128
- approach temperature, 6
- bank, 13, 46
- bay, 13, 22, 29, 61, 63, 65, 87, 120, 121,
  - 131, 139
- boundary layer separation, 7, 46, 114, 135
- channel, 72
- chimney height, 139
- combination of air and water cooling, 8
- combined services, 2, 121, 131
- condensate drainage, 25
- condensate film, 57, 58, 60
- condensation
  - dropwise, 56
  - filmwise, 56
  - inside vertical tubes, 57
  - pure-component isothermal, 56
  - transition region, 57, 63, 65
- condensation inside vertical tubes, 57
- condensation of a mixture of vapors, 60
- condenser
  - isothermal, 56, 61, 63
  - narrow range, 63
  - wide range, 65, 68, 84
- condensing heat transfer coefficient, 56, 57,
  - 65, 74
- condensing profiles, 2
- condensing range, vii, 55, 63, 65, 67, 68
- condensing service
  - low pressure, 56
- configuration
  - A-frame, 25
  - horizontal, 25
- congealing, 119, 123, 126, 140
- control
  - switching fans on/off, 4
  - use of autovisible fans, 4, 121, 126
  - use of louvers, 4, 121
  - use of two-speed motors, 4
  - use of variable-speed drives, 4
- conversion of pressure drop to heat transfer,
  - 40, 78, 85, 135
- corrosion allowance, 34
- cost
  - first, 1, 6, 7, 30, 31, 80, 112, 128, 140
  - fixed, 30, 32, 45, 75, 105, 136
  - initial, 6, 30, 43, 45
  - maintenance, 30
  - operating, 1, 30–32, 39, 45, 50, 75, 105, 110, 112, 113, 140
  - overall, 1, 9, 30, 79, 110, 112, 129
  - total operating, 45
- density, 2, 7, 15, 29, 30, 32, 37, 40, 43, 56,
  - 65, 67, 81, 82, 86, 89, 90, 92, 117, 137
- design air temperature, 4, 48, 50, 128
- desuperheating, 2, 55, 61, 68, 69, 70, 73, 92
  - dry wall, 69, 70
  - penalty associated with, 69, 70
  - wet wall, 69
- distribution of tubes in various passes, 86
- draft
  - forced, 23, 24, 26, 27, 51, 115, 121, 126, 127, 133
  - induced, 23, 24, 26, 51, 115, 126, 127, 134
  - natural, 25, 27, 139, 140

- economical design, 43, 44, 76, 81
- fan
  - autovisible, 21, 108, 121, 122
  - blade, 28
  - blade angle, 20, 21, 121, 128, 129
  - blade width, 21
  - dispersion angle, 22
  - hub, 21
  - low noise, 7, 21, 24, 51
  - manually adjustable, 22
  - power consumption, 26, 34, 39, 65, 68, 70, 71, 75, 84, 117
  - ring, 22, 23, 128
  - shaft, 20, 23
  - tip, 22, 51, 128
  - tip clearance, 22
  - tip speed, 51
  - vendor, 21
- fan blades
  - FRP, 20
- fan drive
  - direct, 23
  - gear, 23, 24
  - V-belt, 23
- fin density, 15, 30, 43, 79, 81, 82, 85, 87, 115, 116, 138
- fin height, 2, 15, 30, 39, 46, 61, 63, 65, 75, 78, 81
- fin spacing, 2, 46, 75, 81
- fin thickness, 46, 116
- finned tube
  - bimetallic, 17
- flooding, 72
- flow
  - annular, 58, 59
  - cross, 47
  - laminar, 7, 44, 46, 114, 135, 136
  - stratified, 59
  - turbulent, 40
- flow maldistribution, 123, 124
- flow regimes
  - annular, 58, 59
  - slug, 59
- flow velocity, 106, 119
- fouling
  - adverse effects of, 103
  - airside, 15, 40, 83, 104, 116, 117
  - categories of, 2, 104
  - corrosion, 104
  - excessive, 126, 136
  - particulate, 104
  - sedimentation, 104
  - solidification, 119, 133
  - tubeside, viii, 40, 44, 83, 104, 109, 113, 115, 126, 133, 136, 138
- fouling layer thickness, viii, 111–113, 114, 116–118
- fouling resistance, viii, 2, 4, 9, 18, 30, 32, 98, 104, 105, 107–109, 111–113
  - unduly large, 108
- headers
  - cover-plate type, 18
  - manifold type, 18
  - plug type, 18
- heat release profile, 2, 31, 34, 72, 73, 89, 93, 95
- heat release profiles
  - tabular, 95
- heat transfer coefficient
  - airside, 4, 29, 30, 39, 43, 46, 48, 50, 65, 78, 81–85, 104, 112, 113, 117, 137
  - overall, 4, 5, 6, 29, 34, 40, 43, 45, 48, 50, 57, 60, 61, 69, 70, 77, 78, 82, 84, 85, 98–100, 103, 107, 108, 111, 114, 135, 137, 140
  - tubeside, 7, 30, 35, 37–41, 43, 44, 45, 46, 50, 61, 63, 65, 67, 68, 70, 76–79, 81, 83, 84, 88, 111, 112, 114, 117, 132, 135–140
- heat transfer coefficients
  - typical overall, 37
- high pour point, 7, 123, 126, 133
- high velocity, 106, 108, 109, 133
- hot air recirculation, 27, 119, 125–128
- humidified air-cooled heat exchanger, 134, 135
- hydrogen, 92, 93, 116, 117
- hydrogen-hydrocarbon mixtures, 93
- interface temperature, 106
- laminar flow, 7, 44, 46, 114, 135, 136
- line size, 33
- materials of construction, 30, 33, 108
- mean temperature difference, 29, 31, 34, 48, 126, 128, 129
- mechanical design, 1, 2, 29
- MTD, 4–6, 27, 29, 34, 46–48, 50, 61, 63, 68–70, 72, 74, 83, 89, 93, 98–100, 104, 117, 126, 128, 129, 133, 139, 141
- multiple operating cases, 34
- natural convection, 2, 3, 25, 27
- negative latent heat, 94
- noise, 7, 20, 21, 23, 50, 129, 130
- noise level, 7, 23, 129, 130
- nozzle sizing, 2, 33
- nozzles, 17, 33, 61, 72, 124
  - condensate, 72
- Nusselt number, 46
- operating pressure, 32, 37, 42, 55, 56, 61,

65, 67–69, 90, 117, 119, 125  
 operating problems, 2, 123  
 overdesign, 2, 4, 41, 70, 71, 78, 82, 88, 97–  
 102, 108, 114, 117, 123, 132, 138  
   on performance, 98–100  
   on surface, 98, 100  
   reasons for providing, 97  
 overdesign factor, 97, 100, 101  
 pass partition plates, 17, 35  
 physical properties, 2, 32, 34, 36, 40, 57, 60,  
 89–91, 97, 99, 107  
 physical property profiles, 2  
 pipe rack, 7, 33, 42, 44, 75, 131  
 pipe-rack width, 33, 49, 75, 76  
 plenum chamber, 23, 24, 27, 75, 126  
 Prandtl number, 35, 36, 46, 58  
 pressure drop  
   allowable, 4, 9, 30–32, 35, 41, 42, 50, 56,  
   72, 108, 110, 111  
   allowable tubeside, 41–45, 50, 63, 88  
   in nozzles, 72  
   total, 42, 72  
   tubeside, 15, 32, 34, 39–45, 50, 63, 65,  
   67, 77, 80, 81, 88, 98, 102, 109, 110,  
   112–114, 132, 135, 136  
   utilization of, 77  
 pressure drop limiting design, 41, 102  
 process licenser, 26, 31–34, 42, 43, 45, 90,  
 91, 101, 102  
 radial mixing, 46, 114, 136  
 recirculation air-cooled heat exchanger, 26,  
 126, 133  
 residence time, 135, 136  
 run length, 105, 108  
 sound power level, 50, 51  
 sound pressure level, 51  
 specific heat, 6, 7, 31, 32, 36, 37, 72, 89, 90,  
 92, 93, 116, 124  
 subcooling, 2, 61, 68, 71, 73, 100, 119  
 technological platform, 33  
 TEMA standards, 32, 47, 90, 108, 109  
 thermal conductivity, 1, 6, 14, 15, 32, 33,  
 36, 37, 89, 90, 92, 93, 112, 113, 116  
 thermal design, 1, 2, 13, 29–32, 37, 39, 43,  
 44, 48, 49, 55, 61, 63, 65, 67, 69, 73, 75,  
 91–95, 98, 100, 101, 107, 111–113, 117,  
 137  
   optimum, 29, 48  
 trim cooler, 8–10, 41, 102, 103, 128, 129  
 tube bundle, 1, 7, 13, 14, 19, 22–27, 35, 51,  
 75–77, 83, 85–87, 113, 115, 116, 120,  
 121, 123, 124, 126, 128, 131, 133, 134,  
 137–139, 141  
 tube diameter, 35, 36, 41, 56, 76, 109, 110  
 tube inserts, 2, 114, 135, 136  
   wire fin, 7, 46, 114, 115, 135–137  
 tube length, 17, 21, 22, 29, 33, 39, 41, 42,  
 44, 49, 50, 56, 69, 74–76, 102, 137  
 tube passes  
   number of, 2, 19, 29, 35, 39, 41, 47, 50,  
   56, 63, 65, 75–77, 80, 81, 83, 87, 108,  
   110, 113, 132, 135, 136  
 tube pitch, 2, 29, 75, 78, 80, 85, 86  
   longitudinal, 47  
   transverse, 47  
 tube plugging, 102  
 tube rows  
   number of, 2, 18, 29, 35, 75, 77, 80, 82,  
   83, 116  
 tube size, 33, 36, 39, 41, 49, 79  
 tube supports, 13, 14  
 tubes  
   bare, 30, 135, 137  
   finned, 15–17, 19, 26, 27, 30, 46, 115,  
   121, 131, 134  
 tubesheet, 18, 19  
 tubeside heat transfer coefficient controlling,  
 78, 81, 137  
 tubeside velocity, 31, 35, 38, 41, 43–45,  
 108, 110–113, 126, 132, 139  
 tube-to-tubesheet joint, 120  
 U-tubes, 18, 35  
 variation of viscosity with temperature, 90  
 viscosity, 32, 35–37, 42, 44, 60, 79, 89, 90,  
 92, 99, 110, 136–139  
 winterization, 6, 119